 8. 625 MPS


## ENG LSH

Table 4 Operation of Status LEDS

| IED | ON (contact closed) | OF (contact open) |
| :---: | :---: | :---: |
| FCC | closing limit switch not engaged | closing limit switch engaged |
| FCA | opening limit switch not engaged | opening limit switch engaged |
| OPEN | activated | deactivated |
| CLDSED/FSW | activated (*)/saf. disengaged (**) | deactivated (*//saf. engaged (**) |
| STOP | deactivated | activated |
| ALARM | panic contact deactivated | panic contact activated |

(*) Plogic operation
(*) A / Elogic operation

## 625 MPS CONIROL UNIT



### 5.2. CONNECTING RADIO RECEIVERS

Use quick connectorJ 4 to insert one of the decoder or receiver cardsRP shown in boxesA-B-C. Fit it with the components oriented towards the centre of the 625 MPS card.


## A / E LOGICS CONNECTIONS



## P LOGIC CONNECTIONS



### 5.3. DESCRIPIION OF TERMINAL SIRIP

## OPEN

Thismea nsa ny ac tivating devic e with norma lly open contact, whose activation causes the beam to perform an opening movement. In automatic and semi-automatic logics, it controls both opening and closing movements.

## CLOSE

This means any activating device with nomally open contact, whose activation causesthe beam to perform a closing movement. (Present only in $P$ logic).

## STOP

This means all devices with nomally closed contact, which when activated stop movement of the ba mier until a subsequent Open pulse is sent.

## SAFEIY

This means all devices (photocells, sensitive pneumatic safety edges, magnetic coils) with normally closed contact, which intemupt the movement of the beam whenever there is an obstacle within their range.

## PANIC

This means an activating device with normally closed contact, which is activated in an emergency and causes the beam to open, suspending its current status until the RESET pushbutton is pressed.

### 5.4. PROGRAMMING THE MICROSWTCHES



NOTE: To obta in a duty cyc le of $100 \%$, dip switch no. 6 must be positioned as shown in Table 5.

## Table 5

| BARRERMODEL | SW6 |
| :--- | :---: |
| 620 SR 0.8-2.2 | ON |
| 620 SR $0.8-0.8$ | OFF |

NOTE: WHENEVER YOU CHANGE THE MICROSWITCH PROG RAMMING, PRESS THE RESETPUSHBUTTO N AFTERWARDS.
(*) IMPORIANT:: The R logic (remote) must be selected only if there are two opposing barriers working simultaneously. (See paragraph "624SLAVECARD", below.)

## OPERATION OF SA円ETY DEVICES

In the A or Elogics, it is possible to obta in two different typesof safety device operation, depending on the pause times that are selected:

- PAUSE TMES WITH LAMP PRE-FLASHING (10-20-30-40 sec): the closing movement is stopped, then reversed on disengagement.
- PAUSE TIMESWITHO UTLAMP PRE-FLASHING :(0-5-10-20 sec ): the closing movement is reversed at once.


## ALARM CONDITION

It occurs in the following cases:

1) Enabling of panic input.
2) Activation of sa fety TME-OUT device, which intemupts the operation of the system when operating time exceeds 30 sec .
3) Simulta neous triggering of the two limit switc hes.
4) Microprocessor reading anomaly (syncro). The alarm condition is indic ated by the quick flashing ( 0.25 sec ) of the waming light (if connected).
In this condition, all the functions of the system are disabled. Normal operation is restored only after the ca use of the a la m hasbeen eliminated and the RESET pushbutton has been pressed.

## OPERATION WTH THE DIFHERENT CONIROL LOGICS

Table 6 A Logic (AUTOMATIC)

| OPEN | STOP | SAFEIY | PANIC |  |
| :---: | :---: | :---: | :---: | :---: |
| closed | opens, recloses after <br> pause time | no effect |  | Beam opens and/ |
| status |  |  |  |  |$\quad$| Ben |
| :---: |
| open in pause |
| recloses at once (*) | stops counting | freezes pause time up open. |
| :---: |
| to disengagement |
| Alam condition is |
| activated |
| (see relevant |
| paragraph) |

Table 7 E Logic (SEMI-AUIOMATIC)

| impulse <br> beam <br> status | OPEN | STOP | SAFEIY | PANIC |
| :---: | :---: | :---: | :---: | :---: |
| closed | opens | no effect | no effect | Beam opens and/ or remains open. Alam condition is activated (see relevant paragraph) |
| open | recloses (*) | stops | no effect |  |
| closing | reverses movement | stops | see relevant paragraph |  |
| opening | stops | stops | no effect |  |
| stopped | recloses (*) | no effect | no effect |  |

(*) If pre-flashing has been selected, the banier closes after 5 sec.

## ENG LSH

## Table 8 P Logic (PARKING)

(this logic does not allow pre-flashing)

| impulse <br> beam <br> status | OPEN | CLOSED | STOP | PANIC |
| :---: | :---: | :---: | :---: | :---: |
| closed | opens | no effect | no effect | Beam opens and/ or remains open. Alam condition is activated (see relevant paragraph) |
| open | no effect | recloses | no effect |  |
| closing | reverses movement | no effect | stops movement |  |
| opening | no effect | opens, recloses at once | stops movement |  |
| stopped | opens | recloses | no effect |  |

## Table 9 Operation of Waming Light

| BEAM STATUS | N.O. CONTACT(*) | N.C. CONTACT(**) |
| :---: | :---: | :---: |
| closed | off | on |
| opening or open | on | off |
| pre-flashing (if selected) <br> and/or closing | flashing |  |

(*) Waming light connected between terminals 8 and 10 (**) Wa ming light connected between terminals 9 and 10

