### 5.1. CONNEC TING THE EIEC TRONIC UNIT

## Important! Disc onnectthe powersupply before you perform

 any type of operation (connections, programming or maintenance) on the electronic unit Waming: When terminal strip J $\mathbf{2}$ is disc onnected, the power supply outputs of the motor, fan and flashing lamp are still connected to electric power.Follow points 10, 11, 12, 13 and 14 of the G ENERAL SAFETY REGULATIONS.
Position the pipes, as shown in Figure 3, and connect the 624 MPS electronic unit to the accessories.
Keep the power supply cables separate from the control and safety signal ones (photocells, rec eiver, pushbutton, etc.). To prevent electric interference, use separate pipes.

TAB. 4 TEC HNIC AL CHARAC TERISTICS OF 624 MPS

| POWER SUPPLY | $230 \mathrm{~V}(+6-10 \%) 50 \mathrm{~Hz}$ |
| :---: | :---: |
| MAX. MOTOR LOAD | 300 W |
| MAX. ACCESSORY LOAD | 500 mA |
| MAX. WARNING LIGTT POWER | $5 \mathrm{~W}(24 \mathrm{Vac})$ |
| TEMPERATURE RANGE | $-20^{\circ} \mathrm{C}$ to $55^{\circ} \mathrm{C}$ |

TAB. 5 OPERATION OF STATUS LEDS

| LED | ON (contact closed) | OFF (contact open) |
| :---: | :---: | :---: |
| FCC | closing limit switchnot engaged | closing limit switch engaged |
| FCA | opening limit switchnotengaged | opening limit switch engaged |
| OPEN | activated | deactivated |
| CLOSED/FSW | activated (*)/saf.disengaged (**) | deactivated (**)/saf. engaged (**) |
| STOP | deactivated | activated |
| ALARM | beammoving | beamstationary |
| WARN. IGHT | see wam. lightoperation | see wam. lightoperation |
| POWER | motorpoweron | motorpoweroff |

(*) Plogic operation
(**) A / Elogic operation

TAB 6 CURRENT DRAWN BY ACCESSORIES

| ACCESSORY | NOMINALCONSUMPION |
| :---: | :---: |
| R 31 | 50 mA |
| PLUS 433 E | 20 mA |
| MINIDEC SL / DS | 6 mA |
| DEC ODER SL / DS | $20 \mathrm{~mA} / 55 \mathrm{~mA}$ |
| RP 433 ESL / EDS | $12 \mathrm{~mA} / 6 \mathrm{~mA}$ |
| DIGICARD | 15 mA |
| METALDIG IKEY | 15 mA |
| FOTOSWITCH | 90 mA |
| DEIECTOR F4 / PS6 | 50 mA |
| MINIBEAM | 70 mA |

## 624 MPS C ONTROL UNIT



Fig. 13

| T1 | TRANSFORMER. |
| :---: | :---: |
| J1 | removablelow-voltageterminal STRP |
| 12 | REMOVABLEPOWERTERMINALSTRIP |
| J3 | LIMTSWITCHCONNECTOR |
| J4 | DECODERCONNECTOR |
| J5 | CONNECTOR FOR FSW, SLAVE, RELAY |
|  | BOARDS |
| J6 | CONNECTORFORNTC PROBE |
| J9 | REMOVABLE TERMINALSTRIP |
|  | NETWORKPOWERSUPPLY |

P1 RESETPUSHBUTION.
F1 F5A FUSE(MOTOR).
F2 T1.6FUSE(ACCESSORRES).
DLI OPEN IMPULSELED (A/E/PLOG.)
D2 CLOSEIMPULSELED (PLOG.) SAFETY CONTACT(A LOG.)
DL3 STOP IMPULSELED
DLA ALARM LED (PANIC)
DL5 OPENNG LMITTSWITCHLED
DL6 CLOSING LMITSWITCHLED

## A / E LOGICS CONNECTIONS



## P LOGIC CONNECTIONS



DESCRIPIION OF TERMINAL SIRIP

## OPEN

This word indicates any activating device with nomally open contact, whose activation causesthe beam to perform an opening movement. In automatic and semi-automatic logics, it controls both opening and closing movements.

## CLOSE

This word indicates any activating device with normally open contact, whose activation causes the beam to perform a closing movement. (Present only in P logic).

## sTOP

This word indicates a activating device with normally closed contact, whose activation suspends the current status of the beam (opening, pause or closing), until a nother pulse is sent.

## SAFITY

This word indicates all devices (photocells, sensitive pneumatic safety edges, magnetic coils) with normally closed contact, which intemupt the movement of the beam whenever there is an obstacle within their range.

PANIC
This word indicates a activating device with normally closed contact, which is activated in an emergency and causes the beam to open, suspending its current status (open) until the RESET pushbutton is pressed.

## PROGRAMMING THE MICROSWICHES

NOTE: WHENEVER YOU CHANGE THE MICROSWITCH PROG RAMMING, PRESS THE RESETPUSHBUTTON AFTERWARDS.

(*) IMPORTANT:: The R logic (remote) must be selected only if there are two opposing barriers that work simultaneously. (See pa ragraph "624SLAVECARD", below.)

## OPERATION OF SAFETY DEVICES

In the A or E logics, it is possible to obta in two different typesof safety device operation, depending on the pause times that are selected:

- PAUSE TIMES WITH LAMP PRE-FLASHING (10-20-30-40 sec): the closing movement is stopped, then reversed on disengagement.
- PAUSE TIMESWITHOUTLAMP PRE-FLASHING :(0-5-10-20 sec): the closing movement is reversed at once.


## ALARM CONDIION

It a rises in the following cases:

1) Enabling of anti-panic input.
2) Activation of safety TME-OUT device, which intemupts the operation of the system when operating time exceeds 30 sec .
3) Simulta neous triggering of the two limit switc hes.
4) Microprocessor reading anomaly (syncro). The alarm condition is indicated by the quick flashing ( 0.25 sec ) of the Wa ming Light LED and of the waming light (if connected).
In this condition, all the functions of the system are disabled. Normal operation is restored only after the cause of the a la m hasbeen eliminated and the RESET pushbutton has been pressed.

## OPERATION WTH THE DIPERENTCONTROL LOGICS

TAB. 7 A LOGIC (AUTOMATIC)

| impulse beam status | OPEN | STOP | SAFETY | PANIC |
| :---: | :---: | :---: | :---: | :---: |
| closed | opens, recloses after pause time | no effect | no effect | Beam opens and/ or remains open. Alam condition is activated (see relevant paragraph). |
| open | recloses at once (*) | stops counting | freezes pause time up to disengagement |  |
| closing | reverses movement | stops | see relevant paragraph |  |
| opening | no effect | stops | no effect |  |
| stopped | recloses at once (*) | no effect | no effect |  |

(*) If pre-flashing has been selected, the ba mier closes after 5 sec .
TAB. 8 E LOGIC (SEMI-AUTOMATIC)

| impulse <br> beam status | OPEN | STOP | SAFETY | PANIC |
| :---: | :---: | :---: | :---: | :---: |
| closed | opens | no effect | no effect | Beam opens and/ or remains open. Alam condition is activated (see relevant paragraph). |
| open | recloses (*) | stops | no effect |  |
| closing | reverses movement | stops | see relevant paragraph |  |
| opening | stops | stops | no effect |  |
| stopped | recloses (*) | no effect | no effect |  |

(*) If pre-fla shing has been selected, the bamier closes after 5 sec.
TAB. 9 P LOGIC (PARKING: this logic does not allow prefla shing)

| OPmpulse | OPEN | CLOSED | STOP | PANIC |
| :---: | :---: | :---: | :---: | :---: |
| clased | opens | no effect | no effect | Beam opens and/ <br> or remains open. <br> status |
| open | no effect | recloses | no effect | Alam condition is |
| activated |  |  |  |  |
| (see relevant |  |  |  |  |
| paragraph). |  |  |  |  |
| closing | reverses movement | no effect | stops movement |  |
| stopped | no effect | opens, recloses at <br> once | stops movement | opens |

TAB. 10 OPERATION OF WARNING LGHT

| BEAM STATUS | N.A. CONTACT(*) | N.C. CONTACT(**) |
| :---: | :---: | :---: |
| closed | off | on |
| opening or open | on | off |
| pre-flashing (if selected) <br> and/or closing | flashing |  |

${ }^{(*)}$ Waming light connected between termina ls 8 and 10. (**) Wa ming light connected between teminals 9 and 10.

